

Picture Tube

BI-PANEL RECTANGULAR GLASS TYPE
LOW-VOLTAGE ELECTROSTATIC FOCUS

ALUMINIZED SCREEN
MAGNETIC DEFLECTION

With Heater Having Controlled Warm-Up Time

DATA

General:

Heater, for Unipotential Cathode:

Voltage (AC or DC)	6.3 ± 10%	volts
Current at 6.3 volts.	0.6 ± 5%	amp
Warm-up time (Average).	11	sec

Direct Interelectrode Capacitances:

Grid No.1 to all other electrodes . . .	6	μf
Cathode to all other electrodes	5	μf
External conductive coating to ultor. .	{2500 max. 2000 min.	{μf μf

Faceplate and Protective Panel Filterglass

Total light transmission (Approx.) 40%

Phosphor (For curves, see front of this Section). . . P4-Sulfide Type
Aluminized

Fluorescence. White

Phosphorescence White

Persistence Medium Short

Focusing Method Electrostatic

Deflection Method Magnetic

Deflection Angles (Approx.):

Diagonal. 110°

Horizontal. 99°

Vertical. 82°

Electron Gun. Type Requiring No Ion-Trap Magnet

Tube Dimensions:

Overall length. 15-3/16" ± 3/8"

Greatest width. 21-5/16" + 1/8" - 1/16"

Greatest height 17-5/16" + 1/8" - 1/16"

Diagonal. 24-45/64" + 3/32" - 1/16"

Neck length 5-1/8" ± 1/8"

Radius of curvature of protective panel (External surface):

Radius at center Radius at edge

In plane of diago-

nal deflection. 50-1/4"

See Dimen-
sional Outline

In plane of hori-

zontal deflection 50-1/4"

35-1/4"

In plane of verti-

cal deflection. 45-1/2"

35"

Radius of curvature of faceplate (Internal surface):

Radius at center Radius at edge

In plane of diago-

nal deflection. 39-1/2"

31-1/2"

In plane of hori-

zontal deflection 39-3/4"

26-1/2"



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	Radius at center	Radius at edge
In plane of vertical deflection.	36-3/4"	18-1/2"
Screen Dimensions (Minimum):		
Greatest width.		19-5/16"
Greatest height		15-1/4"
Diagonal.		22-5/16"
Projected area.		282 sq. in.
Weight (Approx.).		33 lbs
Operating Position.		Any
Cap	Recessed Small Cavity (JEDEC No.J1-21)	
Bulb.	J187 Fitted with Protective Panel FP198	
Base.	Small-Button Neoeightar 7-Pin, Arrangement 1, (JEDEC No.B7-208)	
Basing Designation for BOTTOM VIEW.	8HR	

Pin 1-Heater

Pin 2-Grid No.1

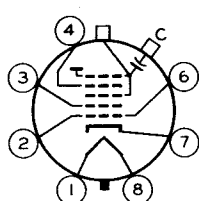
Pin 3-Grid No.2

Pin 4-Grid No.4

Pin 6-Grid No.1

Pin 7-Cathode

Pin 8-Heater



Cap-Ultor

(Grid No.3,
Grid No.5,
Collector)

C-External
Conductive
Coating

GRID-DRIVE[▲] SERVICE

*Unless otherwise specified, voltage values
are positive with respect to cathode*

Maximum and Minimum Ratings, Design-Center Values:

ULTOR VOLTAGE	{20000 max. volts 12000• min. volts
GRID-No.4 (FOCUSING) VOLTAGE:	
Positive value.	1000 max. volts
Negative value.	500 max. volts
GRID-No.2 VOLTAGE	500 max. volts
GRID-No.1 VOLTAGE:	
Negative-peak value	200 max. volts
Negative-bias value	140 max. volts
Positive-bias value	0 max. volts
Positive-peak value	2 max. volts
PEAK HEATER-CATHODE VOLTAGE:	
Heater negative with respect to cathode:	
During equipment warm-up period not exceeding 15 seconds.	410 max. volts
After equipment warm-up period.	180 max. volts
Heater positive with respect to cathode	180 max. volts

Equipment Design Ranges:

*With any ultor voltage (E_{c5k}) between 12000• and 20000 volts
and grid-No.2 voltage (E_{c2k}) between 200 and 500 volts*

Grid-No.4 Voltage for focus [★]	0 to 400 volts
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Grid-No.1 Voltage (E_{c1k}) for visual extinction of focused raster	<i>See Raster-Cutoff-Range Chart for Grid-Drive Service</i>	
Grid-No.1 Video Drive from Raster Cutoff (Black level): White-level value (Peak positive).	Same value as determined for E_{c1k} except video drive is a positive voltage	
Grid-No.4 Current.	-25 to +25	μa
Grid-No.2 Current.	-15 to +15	μa
Field Strength of Adjust- able Centering Magnet♦	0 to 8	gausses

Examples of Use of Design Ranges:

<i>With ultor voltage of</i>	<i>18000</i>	<i>volts</i>
<i>and grid-No.2 voltage of</i>	<i>400</i>	<i>volts</i>
Grid-No.4 Voltage for focus*	0 to 400	volts
Grid-No.1 Voltage for visual extinction of focused raster	-44 to -94	volts
Grid-No.1 Video Drive from Raster Cutoff (Black level): White-level value.	44 to 94	volts

Maximum Circuit Values:

Grid-No.1-Circuit Resistance	1.5 max.	megohms
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CATHODE-DRIVE¹ SERVICE

*Unless otherwise specified, voltage values
are positive with respect to grid No.1*

Maximum and Minimum Ratings, Design-Center Values:

ULTOR-TO-GRID-No.1 VOLTAGE	{ 20000 max. 12000• min.	volts
GRID-No.4-TO-GRID-No.1 (FOCUSING) VOLTAGE:		volts
Positive value	1000 max.	volts
Negative value	500 max.	volts
GRID-No.2-TO-GRID-No.1 VOLTAGE	640 max.	volts
GRID-No.2-TO-CATHODE VOLTAGE	500 max.	volts
CATHODE-TO-GRID-No.1 VOLTAGE:		
Positive-peak value.	200 max.	volts
Positive-bias value.	140 max.	volts
Negative-bias value.	0 max.	volts
Negative-peak value.	2 max.	volts
PEAK HEATER-CATHODE VOLTAGE:		
Heater negative with respect to cathode: During equipment warm-up period not exceeding 15 seconds	410 max.	volts



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After equipment warm-up period. 180 max. volts
 Heater positive with respect to cathode. . 180 max. volts

Equipment Design Ranges:

With any ultor-to-grid-No.1 voltage (E_{c5g1}) between 12000
 and 20000 volts and grid-No.2-to-grid-No.1 voltage (E_{c2g1})
 between 225 and 640 volts*

Grid-No.4-to-Grid-No.1
 Voltage for focus*. 0 to 400 volts
 Cathode-to-Grid-No.1 Voltage
 (E_{kg1}) for visual ex-
 tinction of focused
 raster. See Raster-Cutoff-Range Chart
 for Cathode-Drive Service
 Cathode-to-Grid-No.1 Video
 Drive from Raster Cutoff
 (Black level):
 White-level value
 (Peak negative) Same value as determined for
 E_{kg1} except video drive is a
 negative voltage
 Grid-No.4 Current -25 to +25 μ a
 Grid-No.2 Current -15 to +15 μ a
 Field Strength of Adjustable
 Centering Magnet♦ 0 to 8 gauss

Examples of Use of Design Ranges:

*With ultor-to-grid-
 No.1 voltage of 18000 volts
 and grid-No.2-to-grid-
 No.1 voltage of 400 volts*
 Grid-No.4-to-Grid-No.1 Voltage
 for focus*. 0 to 400 volts
 Cathode-to-Grid-No.1 Voltage
 for visual extinction of
 focused raster. 42 to 78 volts
 Cathode-to-Grid-No.1 Video
 Drive from Raster Cutoff
 (Black level):
 White-level value -42 to -78 volts

Maximum Circuit Values:

Grid-No.1-Circuit Resistance. 1.5 max. megohms

- ▲ grid drive is the operating condition in which the video signal varies the grid-No.1 potential with respect to cathode.
- This value is a working design-center minimum. The equivalent *absolute minimum* ultor (or ultor-to-grid-No.1) voltage is 11,000 volts below which the serviceability of the 23CP4 will be impaired. The equipment designer has the responsibility of determining a minimum design value such that under the worst probable operating conditions involving supply-voltage variation and equipment variation the absolute minimum ultor (or ultor-to-grid-No.1) voltage is never less than 11,000 volts.
- ★ The grid-No.4 (or grid-No.4-to-grid-No.1) voltage required for optimum focus of any individual tube may have a value anywhere between 0 and 400 volts; is independent of ultor current; and will remain essentially constant for values of ultor (or ultor-to-grid-No.1) voltage, or grid-No.2 (or grid-No.2-to-grid-No.1) voltage, within design ranges shown for these items.



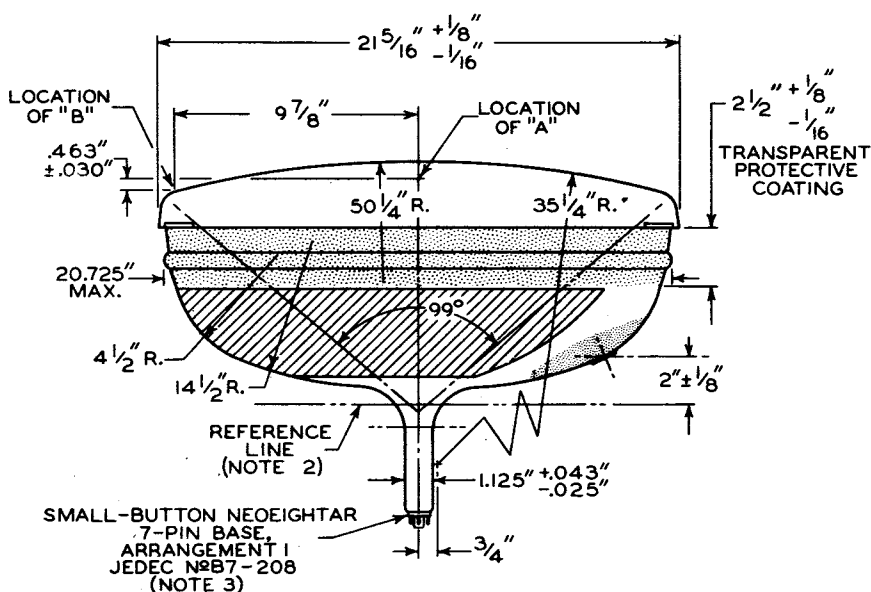
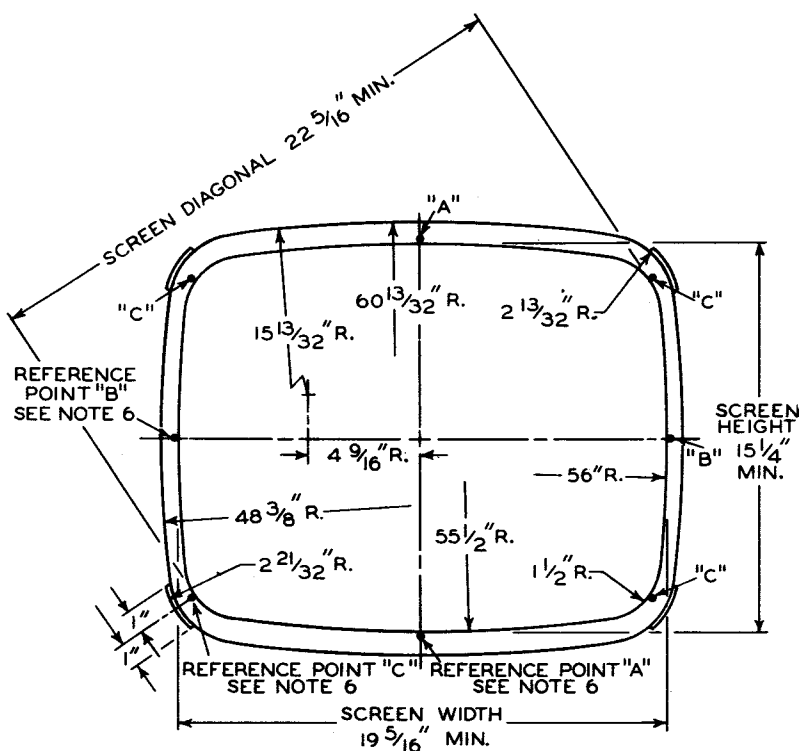
Distance from *Reference Line* for suitable PM centering magnet should not exceed 2-1/4". Excluding extraneous fields, the center of the undeflected focused spot will fall within a circle having a 3/8-inch radius concentric with the center of the tube face. It is to be noted that the earth's magnetic field can cause as much as 1/2-inch deflection of the spot from the center of the tube face.

Cathode drive is the operating condition in which the video signal varies the cathode potential with respect to grid No.1 and the other electrodes.

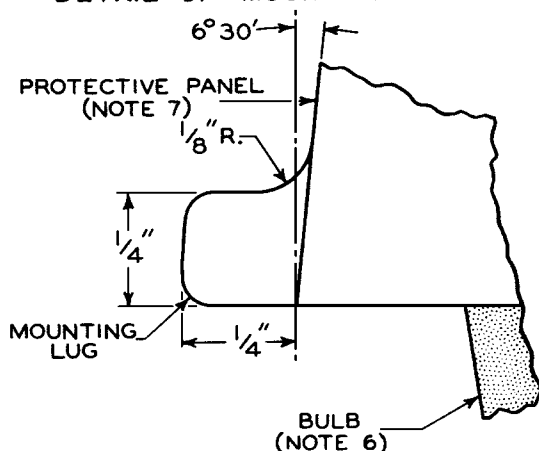
*For X-ray shielding considerations, see sheet
X-RAY PRECAUTIONS FOR CATHODE-RAY TUBES
at front of this Section*



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DETAIL OF MOUNTING LUG



NOTE 1: THE PLANE THROUGH THE TUBE AXIS AND PIN 4 MAY VARY FROM THE PLANE THROUGH THE TUBE AXIS AND ULTOR TERMINAL BY ANGULAR TOLERANCE (MEASURED ABOUT THE TUBE AXIS) OF $\pm 30^\circ$. ULTOR TERMINAL IS ON SAME SIDE AS PIN 4.

NOTE 2: WITH TUBE NECK INSERTED THROUGH FLARED END OF REFERENCE-LINE GAUGE JEDEC No. G-126 (SHOWN AT FRONT OF THIS SECTION) AND WITH TUBE SEATED IN GAUGE, THE REFERENCE LINE IS DETERMINED BY THE INTERSECTION OF THE PLANE CC' OF THE GAUGE WITH THE GLASS FUNNEL.

NOTE 3: SOCKET FOR THIS BASE SHOULD NOT BE RIGIDLY MOUNTED; IT SHOULD HAVE FLEXIBLE LEADS AND BE ALLOWED TO MOVE FREELY. THE DESIGN OF THE SOCKET SHOULD BE SUCH THAT THE CIRCUIT WIRING CANNOT IMPRESS LATERAL STRAINS THROUGH THE SOCKET CONTACTS OF THE BASE PINS. BOTTOM CIRCUMFERENCE OF BASE WAFER WILL FALL WITHIN A CIRCLE CONCENTRIC WITH BULB AXIS AND HAVING A DIAMETER OF 1-3/4".

NOTE 4: EXTERNAL CONDUCTIVE COATING MUST BE GROUNDED.

NOTE 5: TO CLEAN THIS AREA, WIPE ONLY WITH SOFT DRY LINT-LESS CLOTH.

NOTE 6: REFERENCE POINTS A, B, AND C ARE PROVIDED FOR USE IN DESIGN OF A MASK CONTOURED FOR CLOSE FIT TO THE PROTECTIVE PANEL.

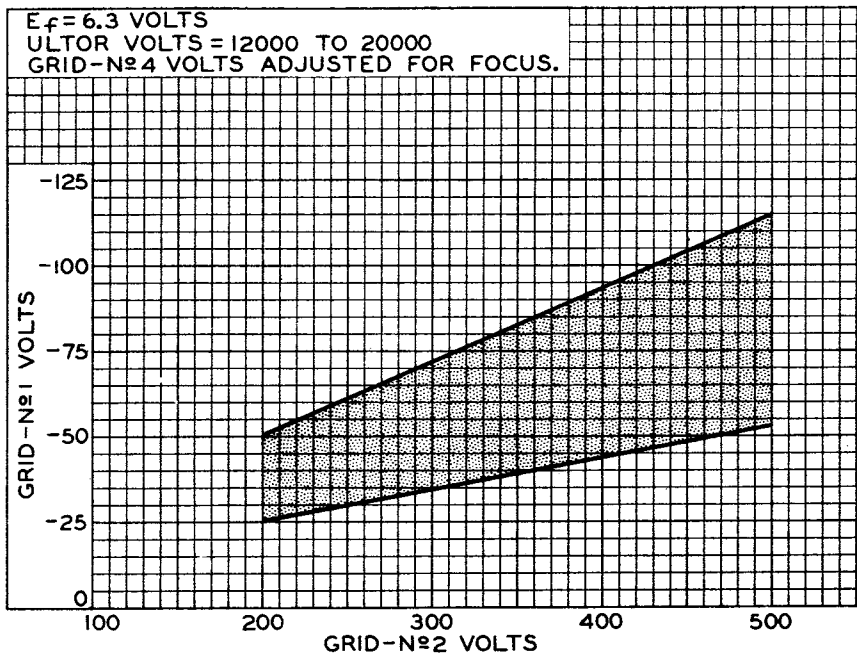
NOTE 7: THE CENTER OF THE PROTECTIVE PANEL MAY BE ECCENTRIC WITH RESPECT TO THE AXIS OF THE TUBE ENVELOPE. ASSOCIATED SHIFT OF THE PROTECTIVE PANEL ALONG ITS MINOR AND/OR MAJOR AXIS WILL NOT EXCEED 1/16".

NOTE 8: KEEP THIS CIRCUMFERENTIAL AREA FREE OF MOUNTING HARDWARE.

NOTE 9: ADEQUATE TUBE SUPPORT IS OBTAINED BY CLAMPING TO THE MOUNTING LUGS PROVIDED AT EACH CORNER OF THE PROTECTIVE PANEL. TUBE MOUNTING AND YOKE SUPPORT CLAMPS MUST BE SPACED FROM THE TUBE BY USE OF CUSHIONING PADS MADE OF MATERIAL SUCH AS ASPHALT-IMPREGNATED FELT, OR EQUIVALENT.

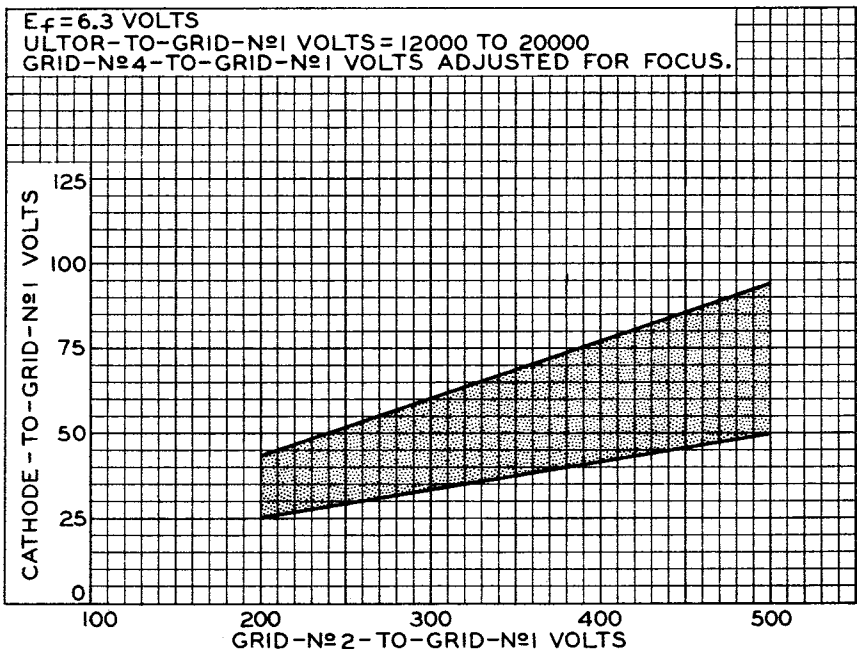
RASTER-CUTOFF-RANGE CHARTS

Grid-Drive Service



92CS-10312

Cathode-Drive Service



92CS-10313



AVERAGE DRIVE CHARACTERISTICS

CATHODE-DRIVE SERVICE

$E_f = 6.3$ VOLTS

ULTOR-TO-GRID-№1 VOLTS = 16000

CATHODE BIASED POSITIVE WITH RESPECT TO GRID №1 TO GIVE FOCUSED RASTER CUTOFF.

RASTER FOCUSED AT AVERAGE BRIGHTNESS.

RASTER SIZE = $18'' \times 13\frac{1}{2}''$

GRID-DRIVE SERVICE

$E_f = 6.3$ VOLTS

ULTOR VOLTS = 16000

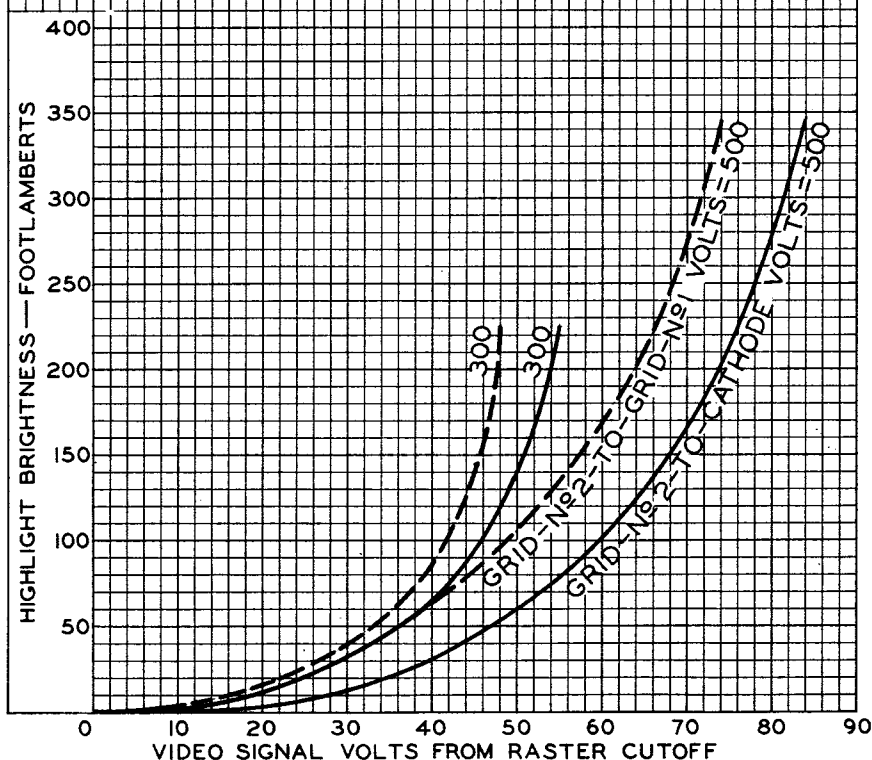
GRID №1 BIASED NEGATIVE WITH RESPECT TO CATHODE TO GIVE FOCUSED RASTER CUTOFF.

RASTER FOCUSED AT AVERAGE BRIGHTNESS.

RASTER SIZE = $18'' \times 13\frac{1}{2}''$

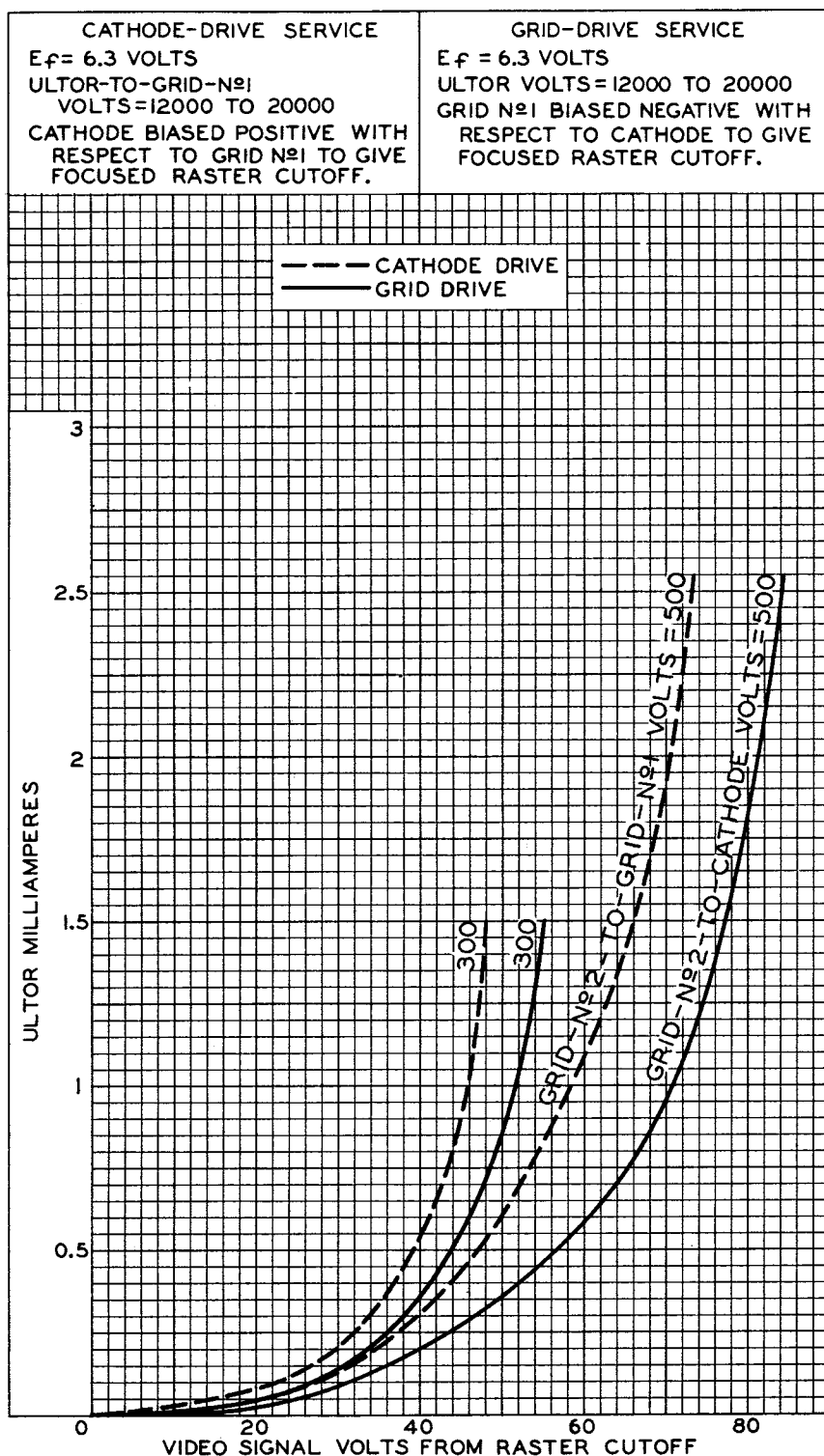
I.C.I. COORDINATES OF SCREEN: $X=0.287$, $Y=0.315$

--- CATHODE DRIVE
— GRID DRIVE



92CM-10318

AVERAGE DRIVE CHARACTERISTICS



92CM-10317

